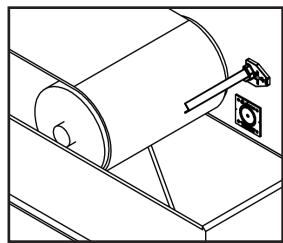


## How to use:

1. Install 1.5" angle iron (not included) into transfer tool  
**Note:** angle iron should be long enough to overlap 12" on the head pulley surface, and bridge gap to mounting surface on the side wall
2. Locate angle iron transfer tool assembly on belt surface at 3 o'clock position
3. Install marking implement into proper hole in transfer tool (based on head pulley diameter)
4. Slide transfer tool along belt surface, and scribe arc on sidewall  
**Note:** For arc to be accurate, both inside edges of the angle iron must maintain contact with belt



5. Reference the horizontal plane which bisects the center of the pulley, and measure a minimum of 9.75" vertically below and scribe a horizontal line
6. Using the mounting spool template, locate center hole on the scribed arc, at or below the 9.75" vertical offset
7. Scribe 4 corner hole locations, to locate the mounting spool onto sidewall
8. Scribe the 4 dashed pockets around the center hole to generate the cutout for the stub end of the conveyor belt cleaner
9. Mirror steps 1-8 on opposing sidewall

When conveyor belt cleaner is fully installed, the blade tip must contact belt between the 3 and 6 o'clock positions