

ARGO ACCESS DOOR

Install Guide

LIB-CP-AD-03-01

⚠ WARNING

Always obey all applicable safety rules.

Be sure all power to the conveyor has been disconnected and controls are locked out.

Installation Tools Required:

- Install template (included)
- Mounting hardware (included)
- Tape
- Tape measure
- Center punch
- Hammer
- Drill and 9/16" drill bit
- Angle Grinder w/ cut off wheel or torch
- Grinder
- 2-3/4" wrenches

Step 1: Cut Door Template

Make note of the correct line for the door size and cut it out. Each door size and the corresponding mounting holes are indicated by a specific color, as noted in the key on the template. **The door can be installed vertically or horizontally.**

Step 2: Attach Install Template

Tape the install template to the conveyor structure at the mounting location. Use a marker to trace the center cut out.

Step 3: Mark Holes

Center punch the correct 8 holes for the bolts.

Step 4: Cut Door Opening

Remove the template. Using a cutoff wheel or torch, cut the door opening along the marked line.

Be sure to cut as close as possible to the marked line. If the door opening is cut too big, the door will not seal properly. If this happens, add a bead of silicone to the opening.

Step 5: Drill Holes

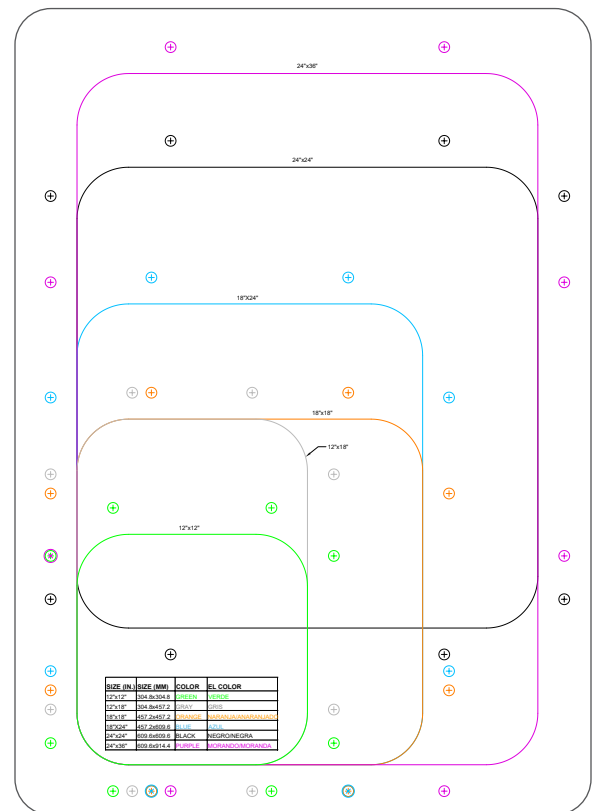
Drill the 8 holes with a 9/16" drill bit.

Step 6: Install Door

Using the supplied mounting bolts, install the door in the opening. The bolts are 1/2"-13x1.25" long Stainless.

Caution:

The door has an integrated viewing window with 1.125" x 1.125" screen openings. Use caution opening the door while the conveyor is in operation, as smaller materials or dust may still exit through the viewing screen.



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